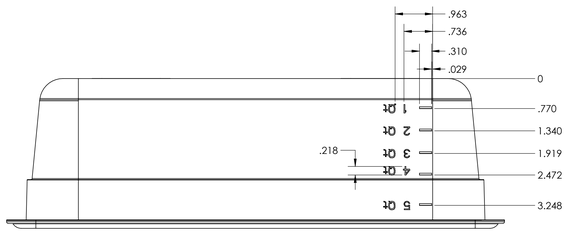
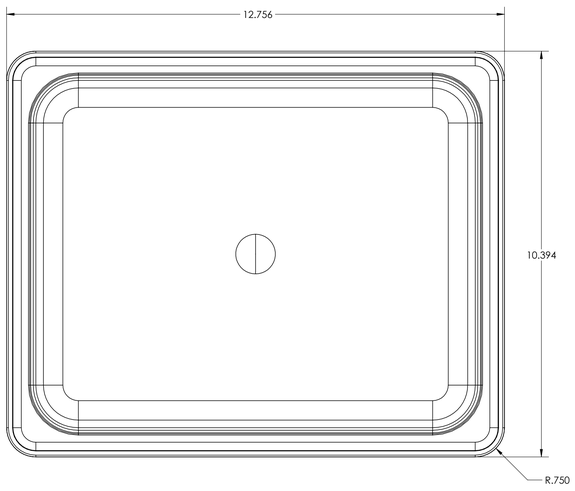
REV.	DESCRIPTION	DATE	APPROVED





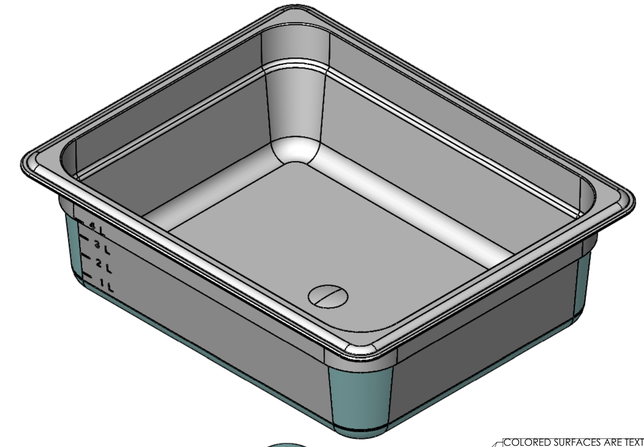
△6

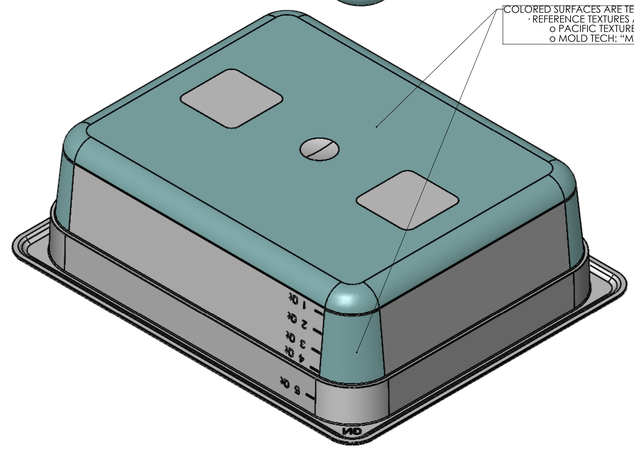
CAMBRO LOGO DATA (.007 - .010 DEEP)

CHINA	USA	TURKEY
CAMBRO HUNTINGTON BEACH,CA MADE IN CHINA EN 631-1 GN 1/2 × 4 IN GN 1/2 × 100 MM GN 1/2	CAMBRO HUNTINGTON BEACH,CA MADE IN USA EN 631-1 GN 1/2 × 4 IN GN 1/2 × 100 MM GN 1/2	CAMBRO HUNTINGTON BEACH,CA MADE IN TURKEY EN 631-1 GN 1/2 × 4 IN GN 1/2 × 100 MM GN 1/2
TRANSLUCENT 14 24PP -40°F ~ 160°F -40°C ~ 70°C GRADUATIONS APPROXIMATE COMMERCIAL DISHWASHER SAFE UP TO 200°F / 93°C	TRANSLUCENT 10 24PP -40°F ~ 160°F -40°C ~ 70°C GRADUATIONS APPROXIMATE COMMERCIAL DISHWASHER SAFE UP TO 200°F / 93°C	TRANSLUCENT 15 24PP -40°F ~ 160°F -40°C ~ 70°C GRADUATIONS APPROXIMATE COMMERCIAL DISHWASHER SAFE UP TO 200°F / 93°C

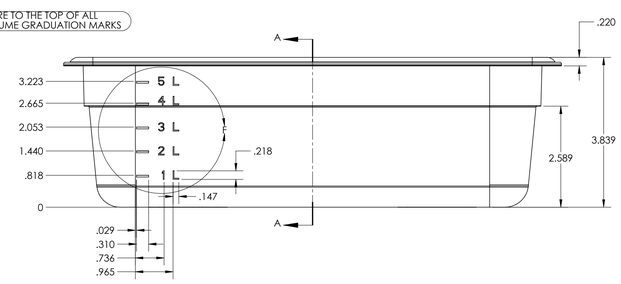
NOTE: LOGO INSERT LAYOUT
- ALL LOGO SETS ARE TO BE ENGRAVED AND ASSEMBLES SO THAT WHEN LOOKING AT THE BOTTOM OF THE PRODUCT THE ENGRAVING READS AS SHOWN WITH "CAMBRO" ON THE TOP LOGO INSERT AND THE PRODUCT CODE ON THE BOTTOM INSERT.

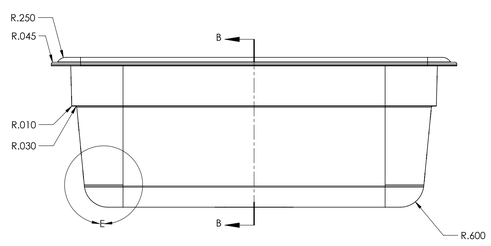
NOTE: CAVITY IDENTIFICATION NUMBERING
- SINGLE OR TWO CAVITY TOOLING FOR THE USA:
  - FIRST CAVITY TO BE IDENTIFIED AS 10
  - SECOND CAVITY TO BE IDENTIFIED AS 11
- SINGLE OR TWO CAVITY FOR TURKEY:
  - FIRST CAVITY TO BE IDENTIFIED AS 15
  - SECOND CAVITY TO BE IDENTIFIED AS 16
- SINGLE CAVITY FOR CHINA:
  - CAVITY TO BE IDENTIFIED AS 14

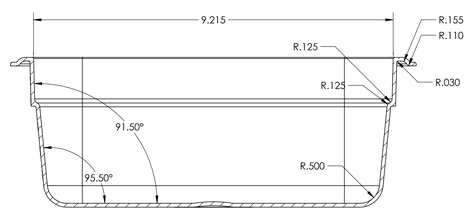




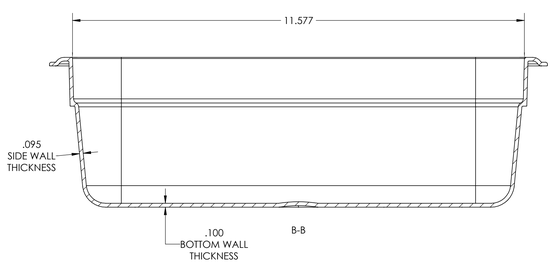
*DIMS ARE TO THE TOP OF ALL THE VOLUME GRADUATION MARKS



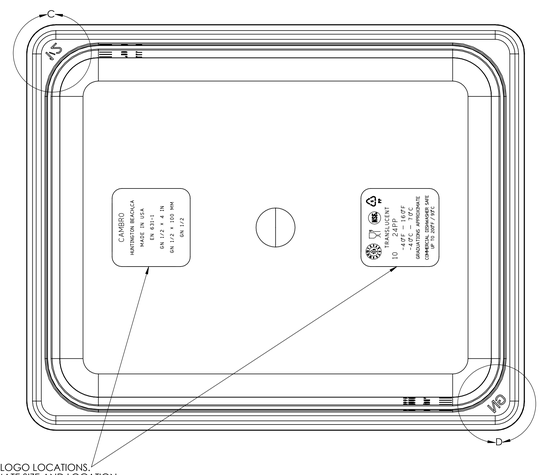




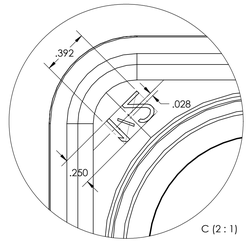
A-A



B-B

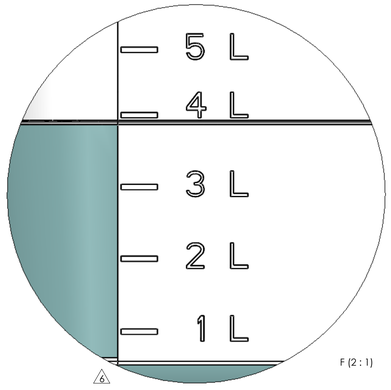


CAMBRO LOGO LOCATIONS. APPROXIMATE SIZE AND LOCATION. REFER TO TOOL DESIGN FOR FINISH SIZES AND LOCATIONS.



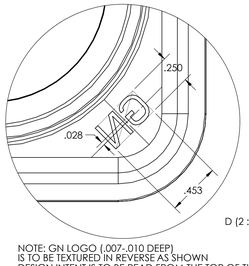
C (2 : 1)

NOTE: 1/2 LOGO (.007-.010 DEEP)
IS TO BE TEXTURED IN REVERSE AS SHOWN
DESIGN INTENT IS TO BE READ FROM THE TOP OF THE PAN
THROUGH THE TRANSLUCENT POLYPROPYLENE MATERIAL



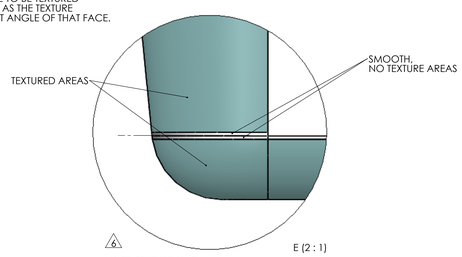
F (2 : 1)

△6
VOLUME GRADUATIONS ARE TO BE TEXTURED AND CAN ONLY BE AS DEEP AS THE TEXTURE APPLICABLE WITH THE DRAFT ANGLE OF THAT FACE.



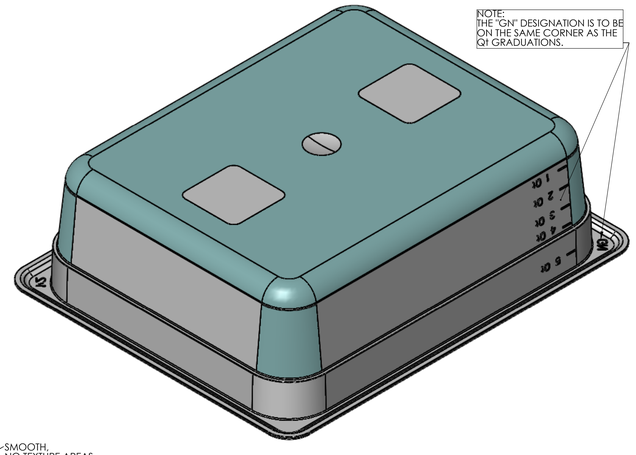
D (2 : 1)

NOTE: GN LOGO (.007-.010 DEEP)
IS TO BE TEXTURED IN REVERSE AS SHOWN
DESIGN INTENT IS TO BE READ FROM THE TOP OF THE PAN
THROUGH THE TRANSLUCENT POLYPROPYLENE MATERIAL



E (2 : 1)

△6
NOTE: TEXTURE GAP
THERE IS TO BE A .031 PER SIDE, SMOOTH, UN-TEXTURED GAP IN THE TEXTURE AREA AS SHOWN.



NOTES: UNLESS OTHERWISE SPECIFIED.
1. A 3 DIMENSIONAL PART MODEL EXISTS ON PDM WORKS AND SHALL CONTROL ALL TOOLING AND FEATURES NOT DEFINED BY THIS DOCUMENT.
2. MATERIAL TYPE: POLYPROPYLENE
3. MATERIAL COLOR: NATURAL
4. FLASH: .010 ALLOWABLE
5. SINK: .010 ALLOWABLE
6. △ DETAILS INDICATE CRITICAL TO FUNCTION.
7. Q.C. TESTING.
   7.1) AESTHETIC ACCEPTANCE CRITERIA:
   A) - SLIGHT FLOW LINES ARE ACCEPTABLE PER SIGNED OFF SAMPLE.
8. LOGO DATA: MUST COINCIDE WITH COUNTRY OF MANUFACTURE.

CAMBRO MANUFACTURING COMPANY
5801 SKYLAB ROAD
HUNTINGTON BEACH, CA 92647
TEL. (714) 848-1555
www.cambro.com

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TITLE	24PP TRANSLUCENT FOOD PAN
DRAWN BY	E. Freeman
ISSUED	12/11/2014
CHECKED	
APPROVED	
FILE NAME	GN24PP
DRAWING No.	GN24PP
REV.	
DWG. SIZE	E
SCALE	1:1.5
MATERIAL	POLYPROPYLENE
SHEET 1 OF 1	
TOLERANCES 1-PLC DECIMAL .063 / 2-PLC DECIMAL .031 / ANGULAR .5° / 3-PLC DECIMAL .015	
FIRM	CAV. A1.5 / CORE B1.5
APPROX. WEIGHT+/-3%	370.4 grams
ALL DIMENSIONS ARE IN INCHES.	DO NOT SCALE DRAWING!